

HSS Bi-metal hole saws



- ▶ Vibration-reduction and high true running accuracy due to thick back section
- ▶ High-quality serration easily assured, precise cut
- ▶ Cooling slots ensure low heat build-up
- ▶ No canting when sawing

Characteristics

- High-quality, rake variable pitch design provides faster, easier cutting
- High true running accuracy
- Max. cutting depth 41.3 mm
- Tooth hardness Rc 65 - 68

Suitable for

- Mild steel, cast iron, brass, aluminium, fibreglass, wood and plastic

Additional information

- Arbors have to be ordered separately, not included in scope of supply

Punch size mm	Standard size Pg	Standard size ISO	Weight g	Recommended cutting speed r.p.m. for						Part No.
				steel sheet	tool and stainless steel	cast iron	non-ferrous metal	aluminium	wood	
14			46	580	300	400	790	900	800	50191314
15			46	580	300	400	790	900	800	52057722
16	Pg 9	ISO 16	46	550	275	365	730	825	760	52057723
17			46	500	250	330	665	750	720	52057724
18			46	500	250	330	665	750	720	52057725
19	Pg 11		46	460	230	300	600	690	680	52057726
20		ISO 20	46	445	220	290	580	660	640	52057727
21	Pg 13		46	425	195	280	560	635	580	52057728
22	Pg 16		46	390	195	260	520	585	560	52057729
23			46	380	190	250	510	570	540	52057730
24			46	370	185	245	494	555	520	52057731
25		ISO 25	46	350	175	235	470	525	500	52057732
26			46	325	160	215	435	480	500	52057733
27			46	300	150	200	400	450	450	52057734
28			46	300	150	200	400	450	450	52057735
29	Pg 21		91	285	145	190	380	425	430	52057736
30			91	270	140	180	360	410	410	52057737
32		ISO 32	91	270	140	180	360	410	410	52057738
33			46	250	125	165	330	375	370	52057739
35			46	240	120	160	315	360	30	52057740
36			91	240	120	160	315	360	30	52057741
37	Pg 29		91	230	115	150	300	345	330	52057742
38			91	220	110	145	290	330	310	52057743
40		ISO 40	91	210	110	140	280	315	290	52057744
41			91	205	105	135	270	305	270	52057745
42			137	205	105	135	270	305	270	52057746
43			91	195	100	130	260	295	250	52057747
44			91	190	95	125	250	285	230	52057748
45			91	190	95	125	250	285	230	52057749
46			137	180	90	120	240	270	210	52057750
48	Pg 36		91	180	90	120	240	270	210	52057751
50		ISO 50	91	170	85	115	230	255	200	52057752
51			137	165	80	110	220	245	200	52057753

Punch size mm	Standard size Pg	Standard size ISO	Weight g	Recommended cutting speed r.p.m. for						Part No.
				steel sheet	tool and stainless steel	cast iron	non-ferrous metal	aluminium	wood	
53			137	160	80	105	210	240	190	52057755
54	Pg 42		137	160	80	105	210	240	190	52057756
55			137	150	75	100	200	225	185	52057757
57			227	150	75	100	195	225	185	52057758
59			137	140	70	95	190	220	180	52057760
60	Pg 48		137	135	70	90	180	205	180	52057761
63		ISO 63	182	130	65	85	175	200	175	52057762
64			182	130	65	85	175	200	175	52057801
65			182	130	65	85	170	195	170	52057763
67			182	125	60	80	160	185	165	52057764
68			182	125	60	80	160	185	160	52057765
70			182	120	55	80	160	180	160	52057766
73			182	115	55	75	150	170	150	52057767
74			182	115	55	75	150	170	150	52057768
75			227	115	55	75	150	170	150	52057769
76			227	110	55	70	140	165	145	52057770
79			227	120	55	70	140	165	165	52057802
80			227	110	55	70	140	165	145	52057771
83			273	105	50	70	140	155	140	52057773
86			273	100	50	65	130	150	135	52057774
89			273	95	45	65	130	145	130	52057775
92			273	95	45	60	120	130	120	52057776
95			318	95	45	60	120	135	110	52057777
98			318	90	40	60	120	135	110	52057778
102			318	85	10	55	110	130	100	52057779
105			363	80	40	55	110	120	110	50191772
108			363	80	40	55	110	120	110	50191780
111			363	80	40	50	100	120	110	50191799
114			409	75	40	50	100	105	100	50191802
121			499	75	35	50	95	95	100	50191810
127			545	65	35	45	90	90	100	50191829
140			545	60	35	35	85	85	100	50191837
152			636	55	35	35	75	75	100	50191845
168			701	55	35	35	68	65	100	52057803
177			728	55	35	35	65	65	100	52057804
210			820	55	35	25	55	55	100	52057805

