

## The versatile metal cavity fixing with metric screws



### BUILDING MATERIALS

- Gypsum plasterboard and gypsum fibreboards
- Cavity floor slabs
- Light building boards made of wood wool
- Chipboard
- Plywood boards

### ADVANTAGES

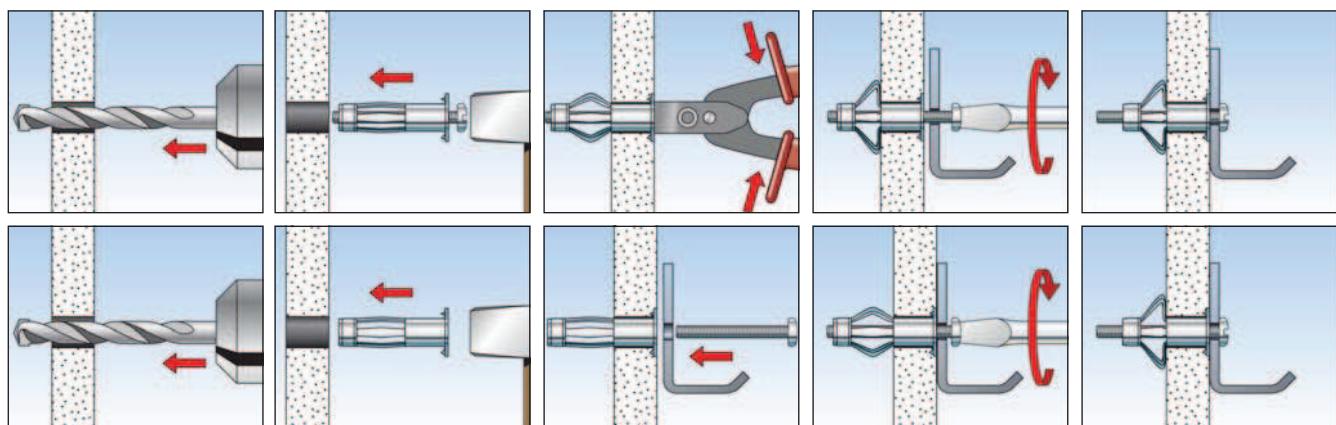
- Due to the extensive range, the HM is suitable for board building materials with a thickness of 3-50 mm and thus suitable for a number of different applications.
- The metric internal thread allows the attachment to be removed and refitted several times, thus offering the best possible flexibility.
- The HM's expanding arms ensure a large supporting surface, thus allowing a high load-bearing capacity.
- The claws around the edge of the fixing penetrate the board building material, preventing the fixing from rotating, thus ensuring a secure installation.

### APPLICATIONS

- Pictures
- Lighting
- Light shelves
- Towel rails
- Mirror cabinets
- Curtain rails
- Sub-structures

### FUNCTIONING

- The metal cavity fixing HM is suitable for pre-positioned installation.
- The fixing should be selected based on the thickness of the board building material, to allow the very best expansion in the cavity.
- During installation, the expanding arms swing open and press onto the reverse side of the board.
- The HM can be installed using installation pliers. If using a battery operated screwdriver or screwdriver for installation, the pre-assembled screws must be removed first. When screwing in and expanding the fixing, the attachment, or a max. 6 mm plate, needs to be used as a turning stop.



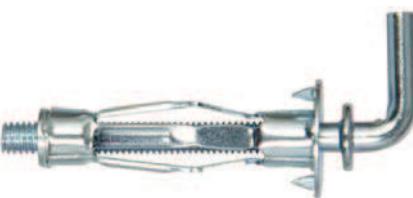
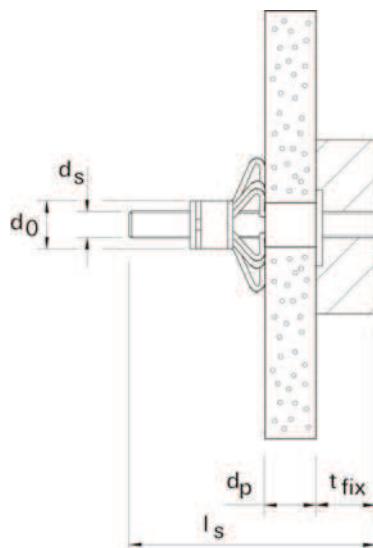
### TECHNICAL DATA



**HM-S** with metric screw



**HM-SS** with hexagon headed screw



**HM-H** with angle hook

Item	Art.-No.	Drill hole diameter $d_0$ [mm]	Min. drill hole depth $h_1$ [mm]	Anchor length $l$ [mm]	Screw	Panel thickness $d_p$ [mm]	Fixture thickness $t_{fix}$ [mm]	Drive	Sales unit [pcs]
<b>HM 4 x 32 S</b>	<b>519769</b>	8	40	32	M 4 x 40	3 - 13	$\leq 15 - 25$	PH2	50
<b>HM 4 x 45 S</b>	<b>519770</b>	8	52	45	M 4 x 52	16 - 23	$\leq 12 - 21$	PH2	50
<b>HM 4 x 60 S</b>	<b>519771</b>	8	65	60	M 4 x 65	31 - 40	$\leq 12 - 21$	PH2	50
<b>HM 5 x 37 S</b>	<b>519772</b>	10	45	37	M 5 x 45	6 - 15	$\leq 8 - 17$	PH2	50
<b>HM 5 x 52 S</b>	<b>519774</b>	10	58	52	M 5 x 58	7 - 21	$\leq 10 - 24$	PH2	50
<b>HM 5 x 65 S</b>	<b>519775</b>	10	71	65	M 5 x 71	20 - 34	$\leq 12 - 26$	PH2	50
<b>HM 6 x 37 S</b>	<b>519777</b>	12	45	37	M 6 x 45	6 - 15	$\leq 12 - 21$	PH3	50
<b>HM 6 x 52 S</b>	<b>519778</b>	12	58	52	M 6 x 58	7 - 21	$\leq 14 - 28$	PH3	50
<b>HM 6 x 65 S</b>	<b>519782</b>	12	71	65	M 6 x 71	17 - 34	$\leq 13 - 30$	PH3	50
<b>HM 6 x 80 S</b>	<b>519779</b>	12	88	80	M 6 x 88	32 - 50	$\leq 16 - 34$	PH3	50
<b>HM 8 x 54 SS</b>	<b>519783</b> <sup>1)</sup>	12	60	54	M 8 x 60	7 - 21	$\leq 16 - 30$	SW13	50
<b>HM 4 x 32 H</b>	<b>519780</b>	8	45	32	—	3 - 13	—	—	50
<b>HM 5 x 65 H</b>	<b>519781</b>	10	71	65	—	20 - 34	—	—	50

1) with hexagon headed screw, assembly only by using the professional installation tool HM Z 1

### ACCESSORIES



**HM Z 1** - the professional installation tool



**HM Z 2** - the DIY installation tool

Item	Art.-No.	Adapted for	Sales unit [pcs]
<b>HM Z 1</b>	<b>062320</b>	HM 4 - HM 8	1
<b>HM Z 2</b>	<b>062321</b>	HM 4 - HM 6	1

## LOADS

### Metal cavity fixing HM

Highest recommended loads<sup>1)</sup> for a single anchor.

Type		HM 4x32 S	HM 4x46 S	HM 5x37 S	HM 5x52 S	HM 5x65 S	HM 6x37 S	HM 6x52 S	HM 6x65 S	HM 8x55 SS
Thread size	[M]	M4	M4	M5	M5	M5	M6	M6	M6	M8
<b>Recommended loads in the respective base material F<sub>rec</sub><sup>2)</sup></b>										
Gypsum plasterboard	9,5 mm	[kN]	0,15	0,15	0,15	0,15	-	0,15	-	-
Gypsum plasterboard	12,5 mm	[kN]	0,20	0,20	0,20	0,20	-	0,20	0,20	-
Gypsum plasterboard	19 mm (2 x 9,5 mm)	[kN]	-	-	-	0,25	-	-	0,25	-
Gypsum plasterboard	25 mm (2 x 12,5 mm)	[kN]	-	-	-	-	0,30	-	-	0,30
Chipboard	10 mm	[kN]	0,25	0,25	0,25	0,25	-	0,25	0,25	-
Chipboard	13 mm	[kN]	0,25	0,25	0,25	0,25	-	0,25	0,25	-
Chipboard	28 mm	[kN]	-	-	-	-	0,50	-	-	0,50
Plywood	4 mm	[kN]	0,10	-	-	-	-	-	-	-
Hardboard	3 mm	[kN]	0,10	-	-	-	-	-	-	-
Wood wool slab	16 mm	[kN]	-	0,05	-	0,05	-	-	0,05	-
Wood wool slab	25 mm	[kN]	-	-	-	-	0,05	-	-	0,05
Fibre cement board	8 mm	[kN]	0,25	0,25	0,25	0,25	-	0,25	-	-
Gypsum fibreboard	10 mm	[kN]	0,25	0,25	0,25	0,25	-	0,25	0,25	-
Gypsum fibreboard	15 mm	[kN]	-	0,25	0,25	0,25	-	0,25	0,25	-

<sup>1)</sup> Required safety factors are considered.

<sup>2)</sup> Valid for tensile load, shear load and oblique load under any angle.